

Accu-Cut Carpet Cutting Procedure Crossbow (Red Lion C48CD)



1. Load carpet onto the machine
2. Turn the Load Roller switch to the Reverse position
3. Rotate carpet until you can cut the tape and remove all of the tape
4. Repeat the above step until all tape is removed
5. Rotate carpet until the start of the carpet is near the top of the roll
6. Turn the Load Roller switch to the Forward position – check that Cut Side Roller switch is also in Forwards
7. Flick the start of the carpet onto the machine
8. Jog the carpet up to the cut slot
9. Lower the counter arm
10. Make sure PRS 2 is displayed on the lower left corner of the counter. Press “Return” (circular icon) to change if necessary



11. Make sure the Preset length is something like 50 metres so that the machine does not slow down or stop. To change the preset cut length, press the Right Arrow / Down Arrow key. PrESET will be displayed and the right most digit will start flashing indicating which digit is currently set to change. Keep pressing the Right Arrow / Down Arrow key until you get to the digit that you wish to change to 50 metres or such
12. When you get to the digit that you wish to change, press the Up Arrow key and scroll past 9 if you have to, to get to the number that you want

13. Press the Right Arrow / Down Key to get to the remainder of the digits that you wish to change and repeat steps 11, 12 and 13 until you have 50 metres or so displayed
14. Once the 50 metres or so length is displayed, press the “Return” (circular icon) key to save the length. The digits should stop flashing and 50.00 or such will now display. If a mistake has been made, go back to step 11
15. **Make sure the carpet is in the middle of the cutting slot, the counter arm is down and Reset the counter to Zero (F1/RST Button)**
16. Jog the carpet to the middle of the lower roller pulling the carpet across with your left hand if necessary
17. Fold over the clamp roller and hold tight
18. Gently jog the carpet to start the roll up process
19. Jog about 4 to 6 rotations and then slowly release the clamp roller to the stop
20. Jog the carpet until the length required is reached – if you overshoot, reverse both roller switches and jog backwards until you reach your desired length – switch both roller switches back to forwards
21. **Recheck** that the length shown on the machine is the length according to your cut schedule
22. Cut the carpet
23. Turn the Load Roller switch to the Off position
24. Move to the cut side of the machine and tape up the carpet – hint: start the tape from under the flap of the carpet
25. Dump or remove the cut carpet from the machine
26. Turn the Load Roller switch to the Forward position
27. **Reset the counter to Zero (F1/RST Button)** then start the next cut – go back to step 15 above and repeat for the other cuts from the same roll
28. When the last cut has been done, turn the Load Roller switch to the Reverse position, then go to the Load side of the machine and tape up the balance
29. Remove the balance from the machine